

TITLE: WELDING OF AN ELEMENT OF A TRACK UNIT AND A RAIL SECTION WITHOUT ADDING ANY MATERIAL

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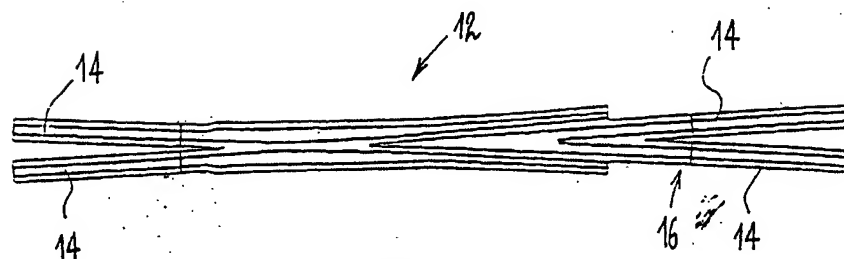


FIG. 1

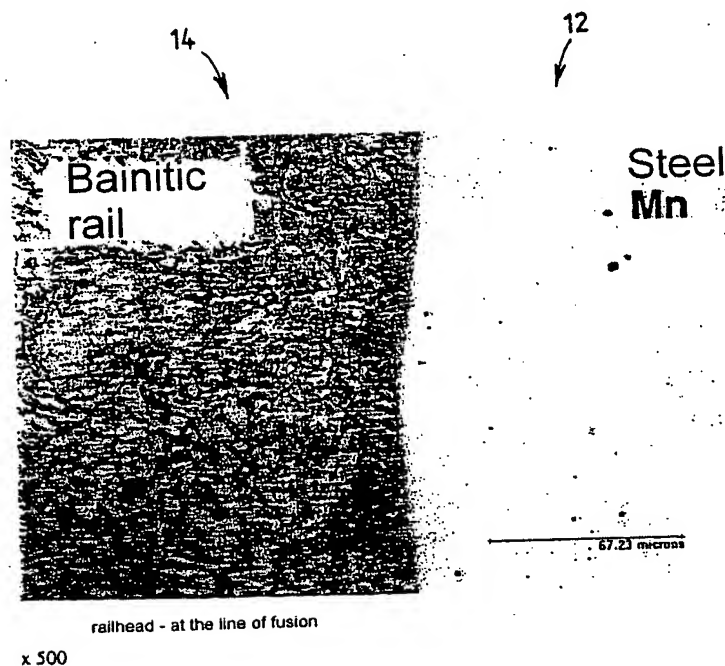


FIG. 2

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DIAMETAS

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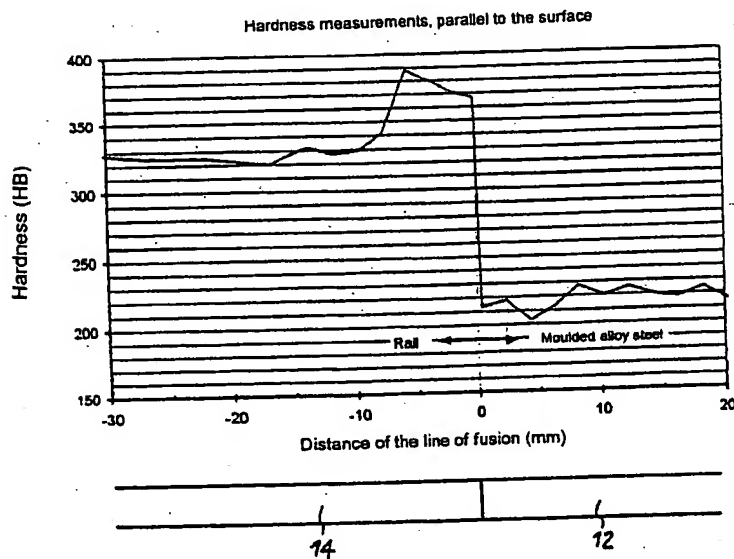


FIG.3

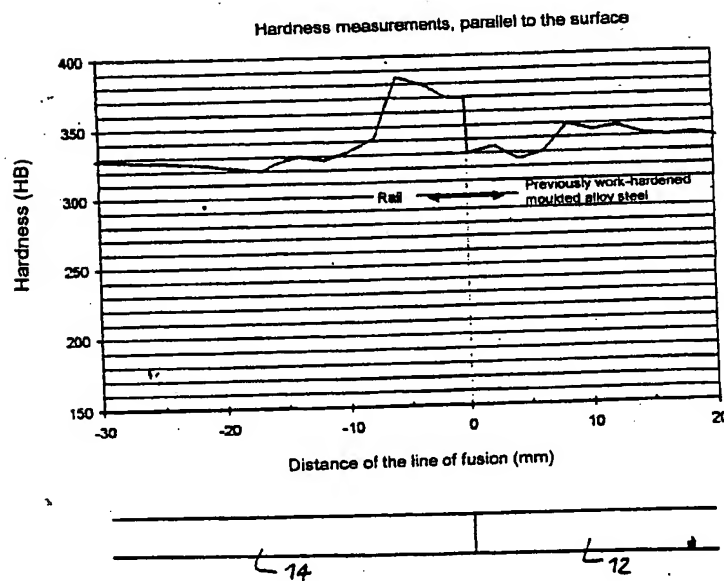


FIG.4